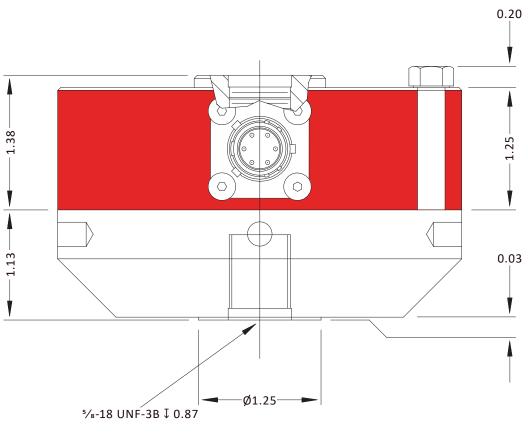


# FORCE MEASUREMENT SOLUTIONS.

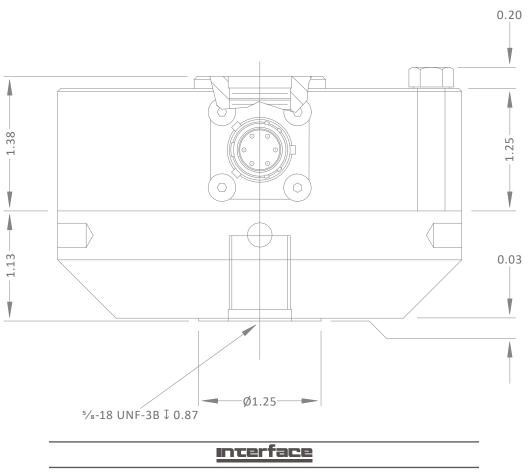
# LOAD CELL FIELD GUIDE





FORCE MEASUREMENT SOLUTIONS.

# LOAD CELL FIELD GUIDE



©2019, Interface<sup>®</sup>, Inc. Revised 2019 All rights reserved.

Interface<sup>®</sup>, Inc. makes no warranty, either expressed or implied, including, but not limited to, any implied warranties of merchantability or fitness for a particular purpose, regarding these materials, and makes such materials available solely on an "as-is" basis.

In no event shall Interface, Inc. be liable to anyone for special, collateral, incidental, or consequential damages in connection with or arising out of use of these materials.

Interface<sup>®</sup>, Inc. 7418 East Helm Drive Scottsdale, Arizona 85260 480.948.5555 www.interfaceforce.com

#### FORWARD

#### by Joel Strom, CEO

The creation of this instructional guide was driven by a statement in Interface<sup>®</sup>'s mission to always go above and beyond. We believe this informative reference is a helpful resource from the company that is recognized as pioneers in force measurement and load cell design and manufacturing.

Our team of the most innovative load cell engineer's best understand their design, capabilities, multitude of uses, and capacities. They are eager to share their knowledge and collective expertise to help other engineers and designers with load cell fundamentals to help make better force measurement decisions.

The Interface<sup>®</sup> Load Cell Field Guide was first published in 2014. As a result, we have heard how much the book helps fellow engineers around the world learn about the intricacies of load cell design and about some of the many applications of load cells in force measurement. In our new edition, we updated essential information to provide more value to load cell users and force measurement enthusiasts.

Interface<sup>®</sup> has been designing and manufacturing load cells since our founding in 1968. We are extremely proud of our history and our products. As we move into our 2nd 50, we continue our commitment to provide the absolute best in force measurement solutions.

We know our customers rely on our products to make their products perform at their best. Our purpose is to enable innovation across all industries. Innovation that improves people's lives and keeps them safe.

This means quality in products and production are cornerstones for our business. Interface<sup>®</sup> is an integrated manufacturing operation. Whether we are making standard off the shelf Interface<sup>®</sup> LowProfile<sup>®</sup> load cells, modified minis, or our custom designed torque or wireless solutions, we control the process from the initial customer quote until the products ship out the door. We believe that beyond a great design, the process and control of the process are what enables a load cell to have the accuracy and dependability of an Interface<sup>®</sup> Load Cell.

The load cell starts in our factory as a raw piece of steel, aluminum, or other metal that is then machined, gaged, wired, finished, and finally calibrated. As you can understand from this book, strain gages are what make a load cell a load cell. How they are made and how they are handled is critical to the operation and accuracy of a load cell. That is why we chose to be one of the only load cell companies in the world that manufactures its own strain gages.

I hope this book helps strengthen your understanding of load cells and force measurement. However if you have additional questions, if there are some things that you would like an even greater understanding of, or if you just want some input on a concept or idea you are considering, just visit our website interfaceforce. com or call us at 480-984-5555 to talk to one of our sales engineers.

#### THE LOAD CELL PRIMER

The "Elastic Force Transducer" 1
Adding Sophistication
A Rudimentary Load Cell: The Proving Ring
Creep
Deflection Measurement
Temperature Effects
Response to Extraneous Forces
Conclusion
Improvements on the Proving Ring Idea
Introducing the Strain Gauge
Thermal Tracking
Temperature Compensation
Creep Compensation
Frequency Response
Non-Repeatability
Resolution
Flexure Configurations: Bending Beams11
Bending Beam Cell
Double-Ended Bending Beam Cell
S-Beam Cells
SMT Overload Protected S-Cell
LBM and LBS Load Button Cells
SPI Single Point Impact Cell
1500 LowProfile® Rotated Bending Beam
Flexure Configurations: Shear Beams16
SSB Shear Beam Cell
LowProfile <sup>®</sup> Shear Beam Cell
Extraneous Load Sensitivity
The LowProfile® Precision Series
The LowProfile® Ultra Precision Series
The LowProfile <sup>®</sup> Fatigue Rated Series
Fatigue Rated Load Cell
Compression Loading
WeighCheck™ Weighing System
Advantages of the LowProfile <sup>®</sup> Cell
The Column Cell
Input/Output Characteristics and Errors
Gage Interconnection Configurations
Temperature Effect on Zero and Output
Load Cell Electrical Output Errors
Resistance to Extraneous Loads
System Errors

## **GENERAL PROCEDURES FOR THE USE OF LOAD CELLS**

Excitation Voltage	5
Remote Sensing of Excitation Voltage	7
Physical Mounting: "Dead" and "Live" End	
Mounting Procedures for Beam Cells4	
Mounting Procedures for Other Mini Cells4	0
Mounting Procedures for LowProfile® Cells with Bases4	
Mounting Procedures for LowProfile® Cells without Bases4	3
Mounting Torques for Fixtures in LowProfile® Cells 4	4

## LOAD CELL CHARACTERISTICS & APPLICATIONS

Load Cell Stiffness	45
Load Cell Natural Frequency: Lightly Loaded Case	49
Load Cell Natural Frequency: Heavily Loaded Case	
Contact Resonance	
Application of Calibration Loads: Conditioning the Cell	53
Application of Calibration Loads: Impacts and Hysteresis	
Test Protocols and Calibrations	
Application of In-Use Loads: On-Axis Loading	56
Control of Off-Axis Loads	
Reducing Extraneous Loading Effects by Optimizing Design	
Overload Capacity with Extraneous Loading	57
Impact Loads	

### **WEIGHING & TESTING INDUSTRY APPLICATION DETAILS**

Multi-Cell Static or Weighing Applications	59
Equalizing the Loads in Multiple-Cell Systems	62
Corner Adjustment of Multiple-Cell Systems	64
Moment Compensated Platform	65
One-Cell Systems	
Two-Cell Systems	68
Parallel Paths: Pipes, Conduit, and Check Rods	69
Paralleling Two or More Cells	
Universal Cells	
Compression Cells	

### MATERIALS & PROCESS CONTROL TESTING

Force versus Deflection	5
Shear Force versus Compaction	
Peel Force	
Adhesive or Bonding Shear Force	7
Safety: Proof Testing and the Compression Cage79	9
Finding Center of Gravity	
Fatigue Testing	
Fatigue Capacity	
Use of Non-Fatigued-Rated Cells in Fatigue Applications	
Fatigue Capacity with an Added Fixed Load	

#### **APPENDIX**

Figure Index	
Glossary	
Illustration of Terms	
Abbreviations	
Troubleshooting Guide	
Fatigue Theory	
Load Cell Resolution	
Standardized Output	
Cable Length Effects	
TEDS IEEE 1451.4	
Moment Compensation	

# THE LOAD CELL PRIMER



#### THE "ELASTIC FORCE TRANSDUCER"

People have known for centuries that heavy objects deflect spring supports more than light ones do. Take, for example, a fly fisherman as he casts his line and catches a fish. The fishing pole is a flexible tapered beam, supported at one end by the fisherman's grip and deflected at the far end by the force of the line leading to the fish. If the fish is fighting vigorously, the pole is pulled down quite a bit. If the fish stops fighting, the pole's deflection is less. As the man pulls the fish out of the water, a heavy fish deflects the pole more than a light one does.



Figure 1. Bending beam deflection

